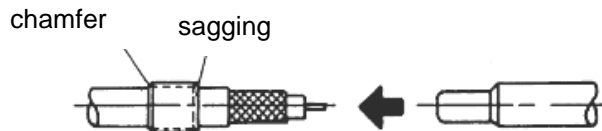
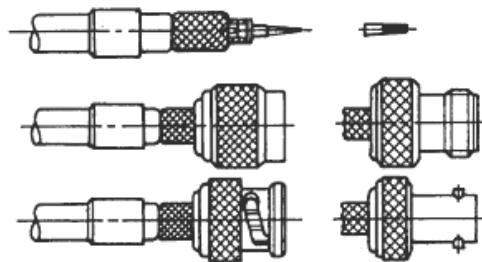


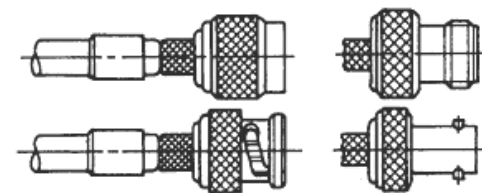
Strip the cable.



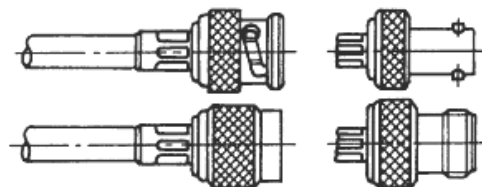
Slide the clamping sleeve over the cable and use the expanding mandrel to widen the screening braid.



Slide the contact pin or contact socket as far as the dielectric on the inner conductor and crimp, using the crimping pliers.



Insert the cable in the plug or socket connection until the contact pin or contact socket can be felt to engage. Then slide the clamping sleeve over the screening braid.



Place the plug or socket with the cable in the crimping pliers so that the plug or socket body is positioned at the press-in indentation, then crimp.

Attention:
Note to press the crimping pliers completely, to open the built opening-lock.

Assembly Instruction 16	a	b	c
Crimp connection	18.0	9.5	5.0