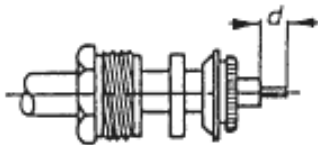


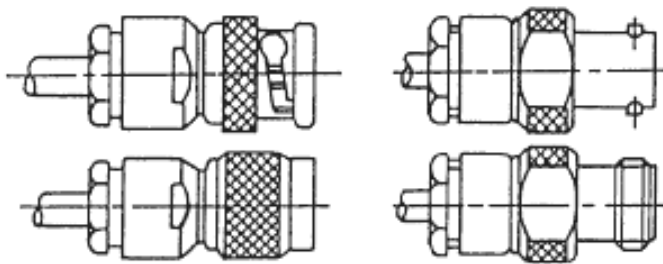
Strip the cable and comb out the screening braid.



Then slide the pressure screw, washer, gasket and clamping ring onto the cable (clamping ring only till cable sheath) and bend back the screening braid over the clamping ring. Control dimension 'd'. Possibly cut the dielectric.



Temporary tin plating the inner conductor. Slide the contact pin or contact socket as far as possible to the dielectric on the inner conductor and solder by the transverse hole. Remove excess solder.



Insert the cable as far as possible in the plug or socket connection and tighten the pressure screw.

Assembly Instruction 13	a	b	c	d
Inner conductor - solder connection	11.5	5.0	4.5	4.5
Outer conductor - clamp connection				