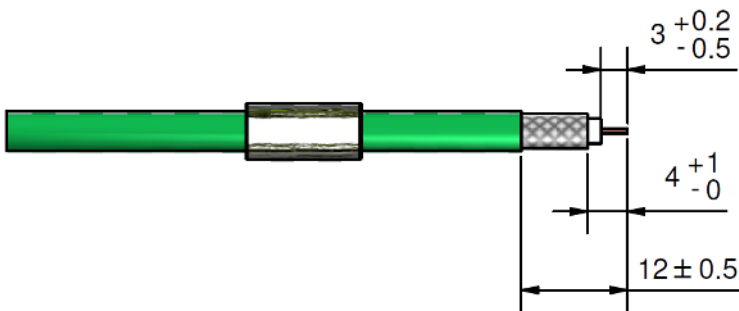


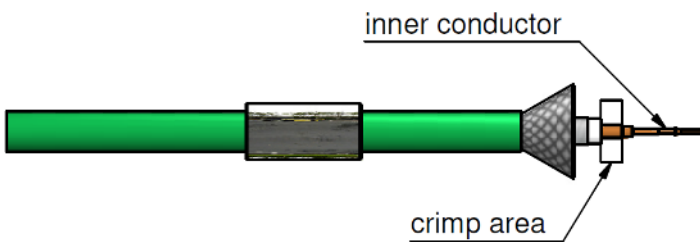
Slide the crimp sleeve over the cable.



Strip the cable.



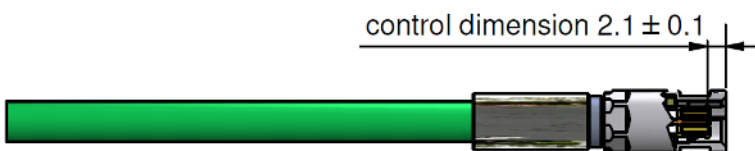
Widen the inner braiding. Not widen any existing shielding foil.





Slide the inner conductor as far as the insulation. Crimp acc. to the shown area.



Insert the partially assembled cable in the contact body until the inner conductor can be felt to engage.



Slide the crimp sleeve carefully over the inner braiding until the contact body. Crimp the crimp sleeve as far as possible at the contact body.

Part Number	Cable nominal -Ø	Cable group*	Reference cable	HEX dimension	Crimp die
1-8623-13900	3	2	RG-179	1.2/3.3	 90-1358-1100 ²⁾
		79	RG-179 DT <i>Belden</i>		
1-8624-13900	4	67	0.54L/2.3/3.1 <i>Perivox</i>	1.2/4.5	
1-8625-13900		71	0.58/2.6 AF/4.0 <i>Draka</i>		
1-8626-13900		74	0.41/1.9 AF/ 3.1 <i>Draka</i>		
1-8627-13900	5	42	0.6/2.8 AF <i>Draka</i> 1855 ENH <i>Belden</i>	1.2/5.4	
1-8628-13900		61	0.75L/3.2/4.5 <i>Perivox</i>		
1-8629-13900		83	0.58/2.6(2 AF)Dz/4.7		
1-8630-13900		91	ULTRA HD PRO 50 UHD <i>Draka</i>		
1-8674-13900	6	23	RG-59 0.6/3.7 <i>Draka</i>	1.2/6.5	
1-8675-13900		50	0.8/3.7 AF <i>Draka</i> 1505A <i>Belden</i>		
1-8676-13900	7	51	1.0/4.8 AF <i>Draka</i> 1694A <i>Belden</i>	1.7/7.6	 90-1359-1100 ²⁾
1-8677-13900		58	ULTRA HD PRO 100 UHD <i>Draka</i> 1.2L/ 4.95 AF/7 <i>Draka</i>		

*see Cable Table Coaxial Cable

²⁾ Crimp die for Crimp plier DH12 Part-No. 90-1356-1000



Cable stripper CST Part-No. 90-1338-1606
for coaxial cable and round data cables from Ø 2.5 to 8 mm.
Cable stripping in one operation.



Cassette Part-No. 90-1340-2516 (violet)
for stripping of Coaxial cables acc. assembly instruction 209.

