



Slide the Rotary Sleeve and the Crimp Sleeve over the cable.

Strip the cable.

Widen the inner braiding.
Not widen any existing Shielding Foil.

Slide the inner conductor as far as the insulation.
Crimp acc. to the shown area.

Insert the partially assembled cable in the contact body until the contact pin can be felt to engage (F=5 up to 10N).

The latching operation is not noticeable for a cable shielding film. A slight retraction (F=3 up to 5 N) of the cable confirms the professional installation. The contact body must remain attached on the cable.

Slide the Crimp Sleeve carefully over the braiding until the contact body. Crimp the Crimp Sleeve as far as possible at the contact body.

Slide the Rotary Sleeve over the contact body and turn until it snaps in place.