

Strip the cable.

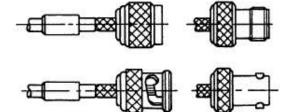
Slide the crimp sleeve over the cable and use the expanding mandrel to widen the screening braid.



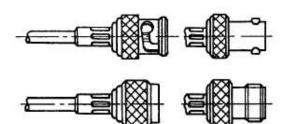
Slide the insulating socket as far as possible to the dielectric on the inner conductor.



Slide the contact pin or contact socket as far as the dielectric on the inner conductor and crimp, using the crimping pliers.



Insert the cable in the plug or socket connection until the contact pin or contact socket can be felt to engage. Then slide the crimp sleeve over the screening braid.



Place the plug or socket with the cable in the crimping pliers so that the plug or socket body is positioned at the press-in indentation, than crimp.

## Attention:

Note to press the crimping pliers completely, to open the built opening-lock.

\*for Series BNC 75 Ohm Standard, BNC 50 Ohm, BNC HD eco, BNC HD, TNC 75 Ohm, TNC 50 Ohm

| Assembly Instruction 23 | а    | b   | С   |
|-------------------------|------|-----|-----|
| Crimp connection        | 15.0 | 4.0 | 4.0 |



www.damar-hagen.de Edition 4-04.2019