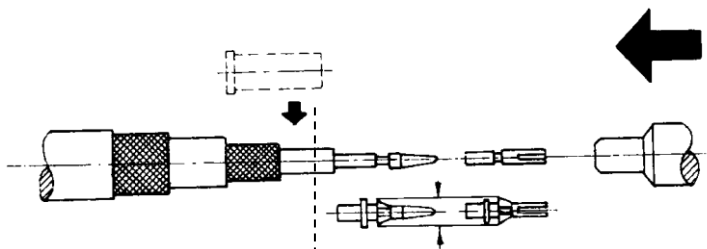
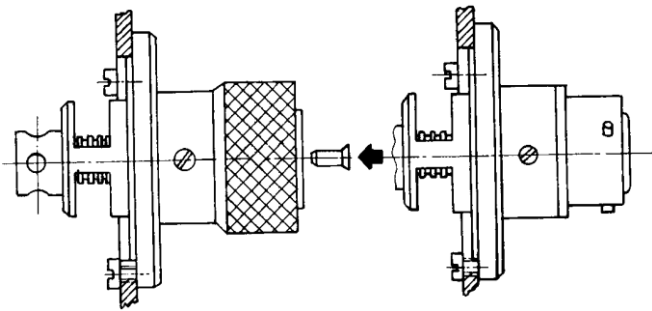


Strip the insulation from the cable as specified in the table.



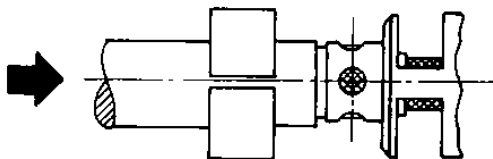
Use the expanding mandrel (if available) to widen the inner braiding. Slide the contact pin or contact socket as far as the dielectric on the inner conductor and crimp or solder using the crimping pliers.

Reinforcement sleeve to stiffen the dielectric only for thin, highly-flexible triax cables having 8 mm or 9 mm diameter with inner flexible lead.



Fix panel cable plug/panel cable socket onto the mounting panel.

Applies only for bushes: Impress guide bush using mandrel after the assembly has been completed correctly.



Insert the cable in the plug or socket connection until the contact pin or contact socket can be felt to engage. Then solder the two shields. Slide the shield sleeve on the plug-and-socket connection.

) 1 The release mandrel that has been inserted from the connector side can be used to remove changed contact pins and sockets again after they have been snapped in. If a contact pin or a contact socket has been removed, **check that the spring ring has a diameter of 2.4 before reinserting!** (Expand the spring ring if necessary.)

Assembly Instruction	a	b	c	d	e
106	33.0	27.0	24.0	15.0	4.0