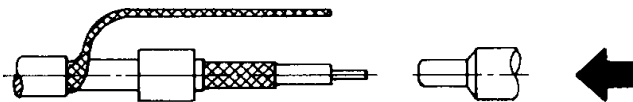
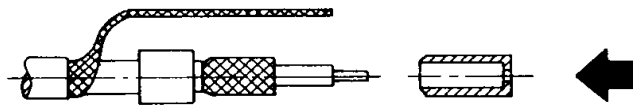


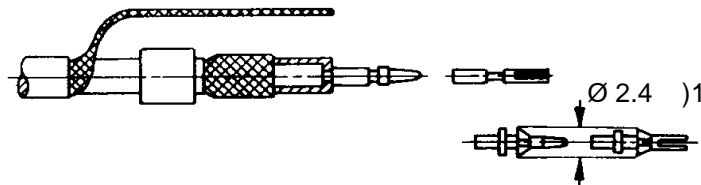
Strip the insulation from the cable as specified in the table.



Unravel the outer braiding and place it to the side. Strip the insulation from the remaining cable.

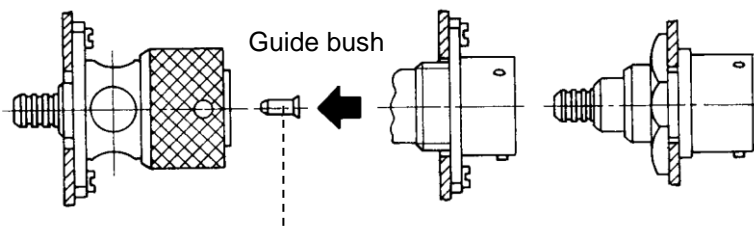


Slide the clamping sleeve over the cable and use the expanding mandrel (if available) to widen the inner braiding.



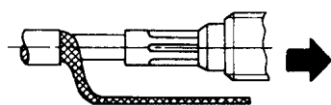
Slide the reinforcement sleeve on the cable to stiffen the dielectric.

Slide the contact pin or contact socket as far as the dielectric on the inner conductor and crimp using the crimping pliers.



Fix panel cable plug/panel cable socket onto the mounting panel.

Applies only for bushes: Impress guide bush using mandrel after the assembly has been completed correctly.



Mounting Panel

Insert the cable in the plug or socket connection until the contact pin or contact socket can be felt to engage. Then slide the clamping sleeve over the inner braiding. Place the plug or socket with the cable in the crimping pliers so that the plug or socket body is positioned at the press-in indentation, then crimp.

) 1 The release mandrel that has been inserted from the connector side can be used to remove changed contact pins and sockets again after they have been snapped in. If a contact pin or a contact socket has been removed, **check that the spring ring has a diameter of 2.4 before reinserting!** (Expand the spring ring if necessary.)

Montageanleitung	a	b	c	d
116	42.0	23.0	13.0	5.0